

Figure 4

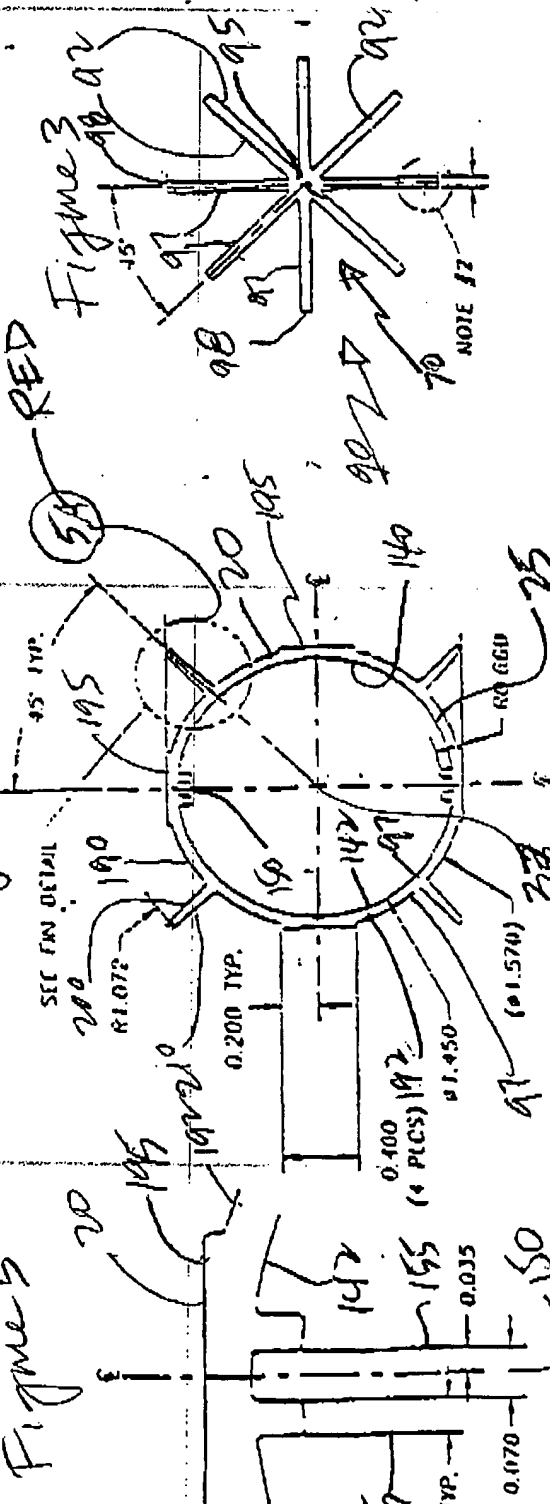
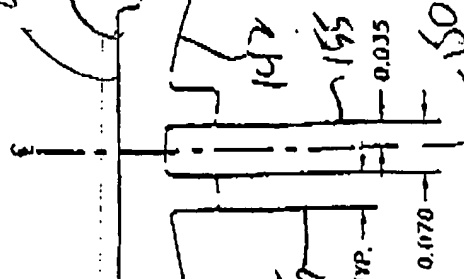


Figure 5



INNER CORE DETAIL

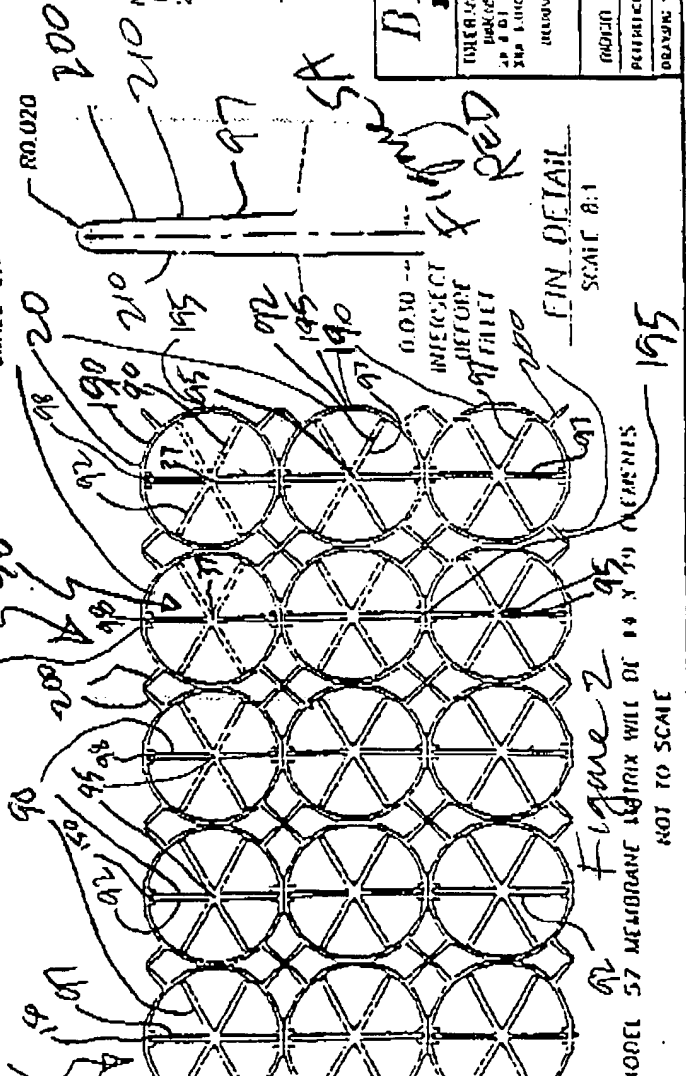
SCALE 2:1

TUBE DETAIL

SCALE 2:1

GROOVE DETAIL

SCALE 8:1



- NOTES:
- 1) ALL INTERNAL RADII 0.010
 - 2) PROVIDE A FEATURE (GROOVE OR RIB) APPROX. THE LOCATION TO EACH IDENTIFY THE VANE PAIR WHICH WILL BE HELD TO THE TIGHTER TOLERANCE (1.430 DIM.)
 - 3) FOR MODEL 57 TUBES WILL BE 4.0 LONG COORES 14.0 LONG

BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED:		NPI NORTHERN PLASTICS INC.	
FINISH	DATE	DESIGNED BY	REV
ROUGH	11/15/94	10/10/94	A1
PERFORMED BY	DATE	SCALE	1/2
DRAWING SET	C	APPROVED	10/10/94
INCLUDE ALL SURFACE TOES		MEMBRANE PARTS	

FIN DETAIL

SCALE 8:1

MODEL 57 MEMBRANE MATRIX WILL BE 14 X 14 (ELEMENTS)

NOT TO SCALE